

ROCK BOLTS

COLOUR CODING TORQUE TENSION BOLTS



Grade
Painted across bolt

Length
Painted on both end of bolt

Bolt Length (mm)	Colour
Up to 900	Black
925 - 1200	Dark Blue
1225 - 1500	Orange
1525 - 1800	Red
1825 - 2100	Green
2200	Grey
2125 - 2400	Yellow
2425 - 2700	Magenta
3000	White

Grade	Colour	
Mild Steel "S"	Blue	ALL BS BAR TO HAVE A BLUE STRIPE PAINTED ON THEM
Extra High Tensile "X"	Red	ALL CRATES/BUNDLES TO HAVE A RED STRIPE PAINTED ON THEM

Pin	Colour	Location
C Pin (production)	Yellow	NEXT TO GRADE
C Pin (Test Bolts)	Magenta	NUT + BAR FROM NUT TO YELLOW STRIPE

Length	Colour	Location
1100MM JSD 2200MM M24	Grey	NEXT TO GRADE

Note: Plastic bags covering threads are also colour coded to Grade